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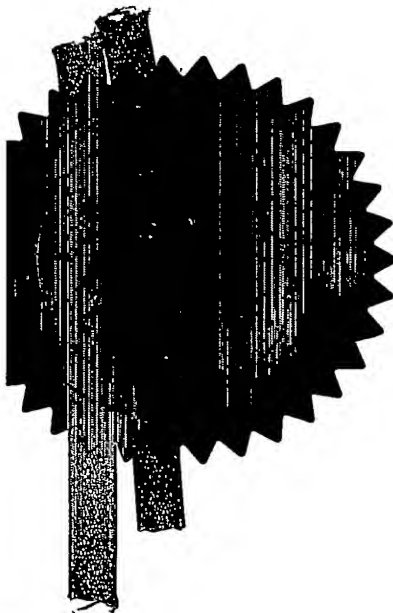
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06OCT03 E842245-1 D02898

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1. Your reference

C4325(C)/TC

2. Patent application number

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0323273.3

3. Full name, address and postcode of the or of each applicant (underline all surnames)

UNILEVER PLC
UNILEVER HOUSE, BLACKFRIARS
LONDON, EC4P 4BQ

Patents ADP number (if you know it)

50426956002✓

If the applicant is a corporate body, give the country/state of its incorporation

UNITED KINGDOM

4. Title of the invention

PROCESS FOR MAKING A
DETERGENT COMPOSITION

5. Name of your agent (if you have one)

ELLIOTT, Peter William

"Address for Service" in the United Kingdom to which all correspondence should be sent (including the postcode)

PATENT DEPARTMENT, UNILEVER PLC
COLWORTH HOUSE, SHARNBROOK
BEDFORD, MK44 1LQ

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1628003

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Country	Priority application number (if you know it)	Date of filing (day / month / year)

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Continuation sheets of this form

Description 12

Claim(s) 2

Abstract 1

Drawing(s)

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Priority Documents

Translations of priority documents

Statement of inventorship and right to grant of a patent (Patents Form 7/77)

Request for preliminary examination and search (Patents Form 9/77) 1

Request for substantive examination (Patents Form 10/77)

Any other documents (please specify)

11. I/We request the grant of a patent on the basis of this application.

Signature(s) *Leonie Watkinson*

Date: 03/10/03

Leonie WATKINSON, Authorised Signatory

12. Name, daytime telephone number and e-mail address, if any, of person to contact in the United Kingdom

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PROCESS FOR MAKING A DETERGENT COMPOSITIONTECHNICAL FIELD

- 5 The present invention relates to a continuous process for making a particulate detergent composition.

BACKGROUND AND PRIOR ART

- 10 Modern particulate laundry detergent compositions are made in a variety of ways. There is the traditional spray drying process, which is still widely used, and produces low to medium bulk density powder. The main alternative to this is to directly granulate starting components. This latter
15 process is often carried out in a mixer/granulator with rotating blades and possibly choppers. Such granulators produce a higher bulk density due to the greater impact forces within the machinery. Such granulation processes do not suffer the economic problem of evaporating large amounts
20 of water and can be made on a smaller scale with greater economic flexibility.

- In granulation processes it was realised that addition of a surfactant acid precursor as a starting material, to be
25 subsequently neutralised by an alkaline particulate starting material in-situ, provided many advantages over addition of a surfactant paste. Such pastes often contain a significant quantity of water, which would need to be dried off, and this alternative process avoids that extra step.

However a potential problem with what is sometimes referred to as 'dry-neutralisation' is the inevitable increase in processing temperature which is caused by the exothermic neutralisation reaction. This rise in temperature carries with it a number of disadvantages and various solutions have already been attempted. Among the proposed solutions are to partially preneutralise the surfactant acid (e.g. in EP-A- 0 641 380) or to use a cooling jacket (e.g. in EP-A- 0 352 135). However partial preneutralisation does not apply to all surfactant types and cooling is not efficient especially for a continuous process.

A controlled temperature can deliver benefits because the intermediate viscosity of the paste generated in-situ can also be controlled. In addition, a greater range of surfactants are processable such as those which are heat-sensitive.

Therefore it is an aim of the present invention to provide a granulation process which uses in-situ neutralisation which has a controlled reaction temperature.

DETAILED DESCRIPTION OF THE INVENTION

WO 96/09370 discloses a process for making granular detergent compositions which has a recycle stream but wherein the surfactant is fed in as a preneutralised paste.

The present inventors have now found that use of a cooled recycle stream can provide great flexibility in control of the granulation temperature.

Thus, the present invention provides a continuous process for making a particulate detergent composition or component which comprises feeding starting materials comprising a surfactant acid precursor and a particulate alkaline neutralising agent into a mixer/granulator to produce a granulated product stream, characterised in that a fraction of the product stream is cooled and recycled into the mixer/granulator.

10 The process

In the first step of the process according to the invention, the starting materials are thoroughly mixed in a mixer/granulator for a relatively short time, preferably under conditions whereby the starting material is brought into, or maintained in, a deformable state.

In the mixer/granulator the acid precursor of the surfactant is added. It is almost instantly mixed with the particulate alkaline neutralising agent and the neutralization reaction begins. The amount of free water present is believed to be very important for the reaction speed. The term "free water" is used herein to indicate water that is not firmly bound as water of hydration or crystallisation to inorganic materials. If an insufficient amount of free water is present, the neutralization reaction will proceed slowly or not at all and the reaction mixture leaving the high-speed mixer/granulator will still contain substantial amounts of unreacted acid precursor of the anionic surfactant. This may cause agglomeration of the powder or even dough formation.

The particulate alkaline neutralising agent may already contain sufficient free water for these conditions to be attained. If insufficient free water is present, a
5 carefully controlled amount of water should be added in the mixer/granulator, either admixed with the acid precursor or added separately.

It is particularly preferred that the process comprises two
10 mixer/granulators in series. In this embodiment the product stream may be the product from either of the two mixer/granulators. Therefore the recycle stream can originate from either or both of the product streams. However it is preferred that the product stream from the
15 second granulator provides the recycle stream. Of course, if the recycle stream is taken from the product of the second mixer/granulator it may be fed back to either or both of the mixer/granulators.

20 The starting materials

The present invention requires that some acid precursor of surfactant and some particulate alkaline neutralising agent be added to the mixer/granulator as starting materials.

25

Preferably these are added as two separate feed streams. In addition there may be further feed streams. If present as separate feed streams then it is preferred that a first feed stream comprises at least 10 wt% of surfactant acid
30 precursor and a second feed stream comprises a particulate alkaline neutralising agent. In this embodiment it is

preferred that the first feed stream comprises at least 20 wt% of surfactant acid, preferably at least 40 wt%, more preferably at least 60 wt%, or even possibly substantially all surfactant acid.

5

Apart from the acid precursor of the surfactant, other liquid components may also be introduced in the high-speed mixer/granulator. Examples of such ingredients include nonionic surfactants and low-melting fatty acids which may also be neutralized by the solid alkaline inorganic material to form soaps. It is also possible to add aqueous solutions of detergent components, such as fluorescers, polymers, etc., provided that the total amount of free water is kept within the desired range.

15

Preferably the starting materials comprise a heat-sensitive surfactant or acid precursor thereof. By heat sensitive is meant that substantial degradation of the surfactant occurs at a temperature of 80°C. If present it is preferred that the heat sensitive surfactant is fed in as an acid precursor.

20

In principle, any particulate alkaline neutralising agent can be used in the present process. The preferred material is sodium carbonate, alone or in combination with one or more other water-soluble inorganic materials, for example, sodium bicarbonate or silicate. Sodium carbonate can provide the necessary alkalinity for the wash process, but it can additionally serve as a detergency builder. The invention may be advantageously used for the preparation of detergent powders in which sodium carbonate is the sole or

25

30

principal builder. In this case, substantially more carbonate will be present than required for the neutralization reaction with the acid anionic surfactant precursor.

5

The starting materials may comprise other compounds usually found in detergent compositions, such as builders, e.g. sodium tripolyphosphate or zeolite, surfactants, e.g. anionics or nonionics, all well known in the art. Other
10 examples of materials which may be present include fluorescers; polycarboxylate polymers; anti-redeposition agents, such as carboxy methyl cellulose; fatty acids; fillers, such as sodium sulphate; diatomaceous earth; calcite; clays, e.g. kaolin or bentonite.

15

The starting material for the process of the invention may be prepared by any suitable method, such as spray-drying or dry-mixing. It is considered to be one of the advantages of the process of this invention that high bulk density
20 detergent powders may be prepared from dry-mixed starting materials, without the need for expensive spray-drying equipment. On the other hand, it may also be desirable that one or more of the ingredients are adjuncts of liquids onto solid components, prepared by spray-drying, granulation or
25 via in situ neutralization in a high-speed mixer.

Acid precursor

The acid precursor of an anionic surfactant may be selected
30 from linear alkyl benzene sulphonic acids, alpha-olefin sulphonic acids, internal olefin sulphonic acids, fatty acid

ester sulphonic acids and combinations thereof. The process of the invention is especially useful for producing compositions comprising alkyl benzene suphonates by reaction of the corresponding alkyl benzene sulphonic acid, for
5 instance Dobanoic acid ex Shell.

Another preferred class of anionic surfactants are primary or secondary alkyl sulphates. Linear or branched primary alkyl sulphates having 10 to 18 carbon atoms are
10 particularly preferred. These surfactants can be obtained by sulphation of the corresponding primary or secondary alcohols, followed by neutralization.

It is preferred however that the surfactant is heat-
15 sensitive. For example it may be a C12-C18 fatty alcohol sulphate, alkyl ether sulphate, glycerol ether sulphate, monoglyceride ether sulphates, monoglyceride sulphates, hydroxy mixed ether sulphates and fatty acid isethionates.

20

The mixer/granulator

Appropriate mixers for this process include the high-shear Lodige^R CB machine or moderate-speed mixers such as a Lodige^R
25 KM machine. Other suitable equipment includes Drais^R T160 series manufactured by Drais Werke GmbH, Germany; the Littleford mixer with internal chopping blades and turbine-type miller mixer having several blades on an axis of rotation. A mixer/granulator has a stirring action and/or a
30 cutting action which are operated independently of one another. Preferred types of mixer/granulators are mixers of

the Fukae^R FS-G series; Diosna^R V series ex Dierks & Sohne, Germany; Pharma Matrix^R ex. T.K. Fielder Ltd, England. Other mixers believed to be suitable for use in the process of the invention are Fuji^R VG-C series ex Fuji Sangyo Co., Japan;
5 the Roto^R ex Zanchetta & Co. srl, Italy and Schugi^R Flexomix granulator.

Yet another suitable mixer is the Lodige (Trade Mark) FM series (ploughshare mixers) batch mixer ex Morton Machine
10 Col Ltd., Scotland.

The mixer/granulator temperature

Because of its fast moving internals, the mixer granulator
15 will usually approximate to an ideal stirred reactor, i.e. it will have a homogeneous temperature distribution within it. However it is emphasised that small variations in temperature may occur especially at short residence times. If this is the case then it is important only that the
20 recycle stream has a temperature below the temperature of the mixer/granulator which is near to the entry port of the recycle stream.

Preferably the temperature in the mixer/granulator is no
25 greater than 100°C, preferably no greater than 80°C, more preferably no greater than 60°C.

The Recycle Stream

30 Preferably the recycle stream immediately after separation from the product stream contains particles which have a

number average particle size which is less than that of the product stream, preferably less than 50% of that of the product stream, more preferably less than 30% of that of the product stream. In this way, the product stream after the recycle stream has been extracted from it has a more narrow particle size distribution. If the recycle stream has a smaller particle size then the recycle stream may undergo further granulation to increase the particle size before re-entering the mixer/granulator.

10

Alternatively or additionally, the recycle stream immediately after separation from the product stream contains particles which have a number average particle size which is greater than that of the product stream, preferably greater than twice that of the product stream, more preferably greater than three times that of the product stream. If the recycle stream has a larger particle size then the recycle stream may undergo size reduction, e.g. by milling, before re-entering the mixer/granulator.

20

In one embodiment there are two recycle streams, one with smaller material and one with coarser material than the product stream.

25

The recycle stream must be returned at a temperature below that of the mixer/granulator. This may be achieved in a variety of ways such as a fluid bed, airlift or cyclone. Preferably the product stream enters a fluidised bed and an exit stream from the fluidised bed is the recycle stream.

30

Preferably the temperature of the recycle stream is at least 10°C below, preferably at least 20°C below, more preferably at least 30°C below, more preferably at least 40°C below, most preferably at least 50°C below that of the
5 mixer/granulator.

Preferably the recycle stream has a temperature below 60°C, preferably below 50°C, more preferably below 40°C.

10 Because the recycle stream may have a different particle size distribution to the product stream it may also have a compositional difference. This is because some ingredients may be more concentrated in certain size fractions. In spite of this it is preferred that the recycle stream has a
15 wt% of surfactant which is within 5%, preferably within 3%, ideally within 2%, of that of the product stream. In this way a better quality product is obtained.

Preferably the recycle stream is from 5 to 60% of the mass
20 flow rate of the product stream, preferably from 15 to 50%.

The Product Stream

The product stream will be a partially or completely granulated stream.

25

As already discussed, the product stream may be treated by other processes before it is cooled, for example it may undergo further granulation. All that is required by the present invention is that a fraction of the product stream
30 is eventually returned to the mixer/granulator and it has a temperature below that of the mixer/granulator.

Examples

The following ingredients were charged into a Loedige CB 50 high speed mixer:

5

Ingredient	Composition (%)
Acid of C12-C18 fatty alcohol sulphate	19.9
Sodium carbonate (soda light ash)	31.0
Zeolite A24	9.0
Recycle of fines	40.1

The acid is unstable and is neutralised quickly to sodium alkyl sulphate. Also the sodium sulphate decomposes at
10 temperatures greater than 80°C. Fine, recycled powder is also charged into the mixer, at 40% of total mass feed. The neutralisation of the acid is exothermal (-215 kJ/kg). Because of the amount of fines recycle, the temperature of the agglomerates out of the mixer is below 80°C. The
15 average particle size is 0.26 mm (number average particle size, d50). The agglomerates are transferred to a fluid bed, which is operated with ambient air. The temperature of the powder leaving the fluid bed is ambient (25°C). A large fraction of the fines is separated and recycled to the mixer
20 (40.1%). The particle size of the recycled powder is well below 0.3 mm. The recuperated powder has an average particle size of 0.43 mm, with 7.3% fines (<0.18 mm). The BD of the product is 550 kg/m³. The total throughput of product is 4 t/hr. The level of surfactant in the final
25 agglomerates is measured as 35.1%. Also the level of sodium sulphate is measured (0.7%). Sodium sulphate is a by-

product of the decomposition of fatty alcohol sulphate. Based on these results, it is calculated that only 1.6% of the surfactant or the acid precursor is decomposed during the process.

5

Ingredient	Composition (%)
C12-C18 fatty alcohol sodium sulphate	35.1
Sodium sulphate	0.7

CLAIMS

1. A continuous process for making a particulate detergent composition or component which comprises feeding
5 starting materials comprising a surfactant acid precursor and a particulate alkaline neutralising agent into a mixer/granulator to produce a granulated product stream, characterised in that a fraction of the product stream is cooled and recycled into the
10 mixer/granulator.
2. A process as claimed in any preceding claim, wherein the temperature of the recycle stream is at least 10°C below, preferably at least 20°C below, more preferably
15 at least 30°C below, more preferably at least 40°C below, most preferably at least 50°C below that of the mixer/granulator.
3. A process as claimed in any preceding claim, wherein
20 the recycle stream immediately after separation from the product stream contains particles which have a number average particle size which is less than that of the product stream, preferably less than 50% of that of the product stream, more preferably less than 30% of
25 that of the product stream.
4. A process as claimed in any preceding claim, wherein the recycle stream has a surfactant concentration which is within 5%, preferably within 3%, ideally within 2%,
30 of that of the product stream.

5. A process as claimed in any preceding claim, wherein the product stream enters a fluidised bed and an exit stream from the fluidised bed is the recycle stream.
- 5 6. A process as claimed in any preceding claim, wherein the recycle stream is from 5 to 60% of the mass flow rate of the product stream, preferably from 15 to 50%.
- 10 7. A process as claimed in any preceding claim, wherein the temperature in the mixer/granulator is no greater than 100°C, preferably no greater than 80°C, more preferably no greater than 60°C.
- 15 8. A process as claimed in any preceding claim, wherein the starting materials comprise a first feed stream comprising at least 10 wt% of surfactant acid precursor and a second feed stream comprising a particulate alkaline neutralising agent and optionally an additional feed stream in addition to the recycle
20 stream.
9. A process as claimed in any preceding claim, wherein the starting materials comprise a heat-sensitive surfactant or acid precursor thereof.
- 25 10. A process as claimed in any preceding claim, wherein the surfactant acid precursor is of an anionic surfactant.

ABSTRACT

A continuous process for making a particulate detergent composition or component is provided. The process comprises feeding starting materials comprising a surfactant acid precursor and a particulate alkaline neutralising agent into a mixer/granulator to produce a granulated product stream, characterised in that a fraction of the product stream is cooled and recycled into the mixer/granulator.

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